

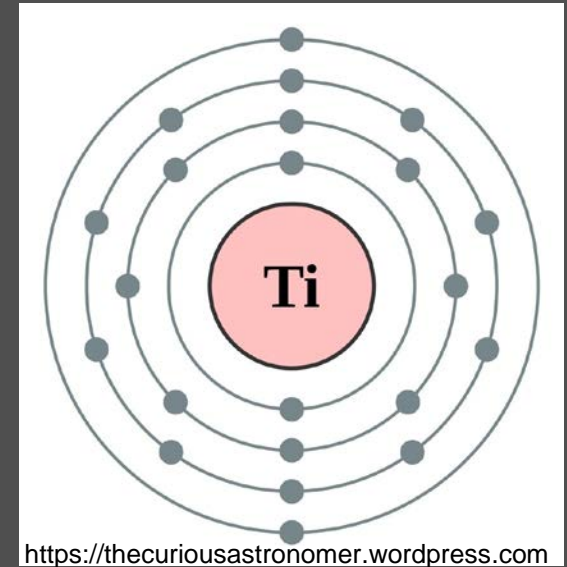
The use of titanium metal in the sport and leisure industry.

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Introduction
Industry today
Devices & Equipment
Materials
Manufacturing
Current usage
The why



Introduction



Sporting performance improvements are linked to adaptation of developments in material technologies.

Aluminium alloys

Polymer composites

Titanium metal

Head Tennis



Industry today

Titanium ore is an abundant resource

Many manufacturing methods

Growth in the additive manufacturing sector is good for advanced materials.

Low demand



RAM 3D, Bastion Cycles



2018
Brisbane Queensland Australia
26-29 March 2018
'Engineering of Sport'

Equipment & Devices

Titanium use;

Golf

Para sports

Injury and rehabilitation

Athletics/team sports

Skiing

Cycling

Instrumentation and smart devices



ISEA 2018

Brisbane Queensland Australia

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'Engineering of Sport'

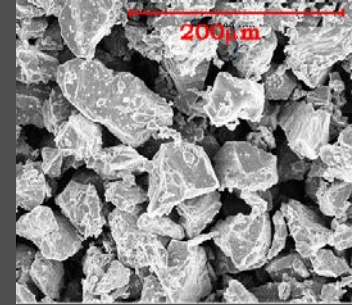
Material properties

Titanium;

low mass, high strength, high corrosion resistance, bio compatibility, quality perception

Challenges;

cost, processability, supply/demand



Manufacturing processes

Traditional; Machining, casting, forging, fabrication

Advanced; Spray coating, vapour deposition

Powder metallurgy; Additive manufacturing, press and sinter, particulate injection moulding (PIM).



Mizuno forged head

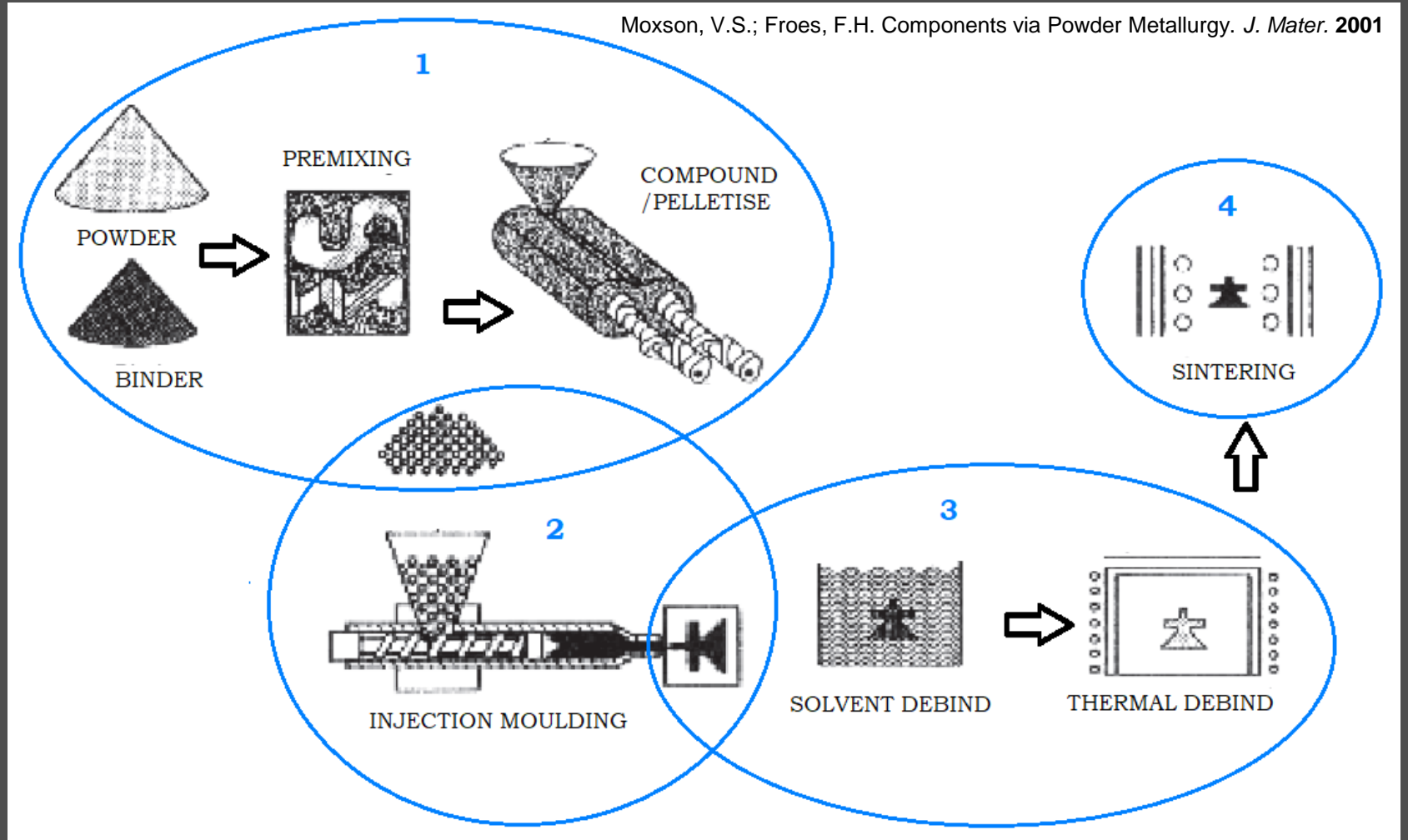


RAM 3D, Victory knives



Particulate injection moulding

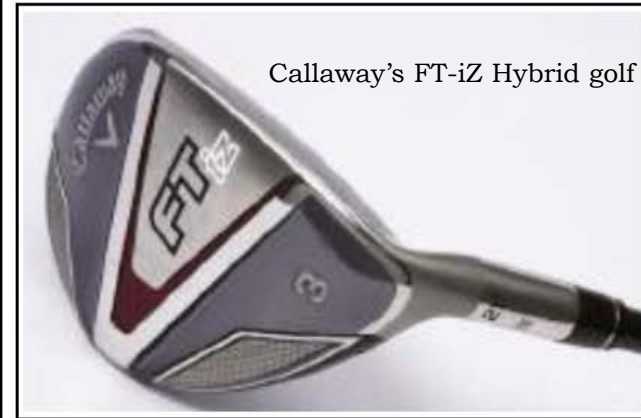
Moxson, V.S.; Froes, F.H. Components via Powder Metallurgy. *J. Mater.* 2001



MIM in sport and leisure



GKN Sinter Metals Germany



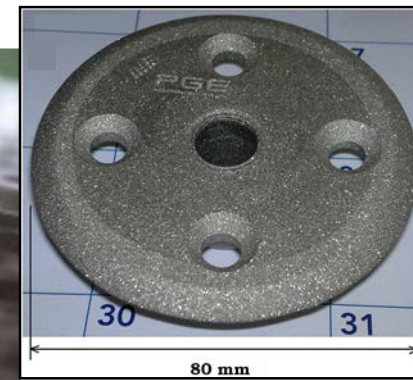
Callaway's FT-iZ Hybrid golf



Element22 Germany



Mimest SpA, Italy



AME Powder Technology Ltd

Conclusion

Materials and process research can minimise the risk element of product development.

PIM is one process to do this with benefits of; titanium performance, waste minimisation, geometrical complexities, cost savings.

Do not look for replacement processes, use enabling technologies to support future equipment



Thank you ?

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